



BB BLOCK



It is a non-slip type wire drawing machine. It provides power to pull the wire from skin pass die of the copping unit. Its upper drum acts as an accumulator in order to give twist free wire without spoiling the copper coating and acts as an accumulator to feed the wire to the spooler. It also facilitates to reload the spool without stopping plant except spooler. Wire tensioner and Length sensor provided on the frame. It is equipped with caliper type pneumatically operated disc brake that stop machine when wire breakage and also in emergency.

MODEL	: DECCAN BB-420
MATERIAL DRAWN	: CO2 Wire
MATERIAL SIZE	: 0.8 mm TO 1.6 mm
DRAWING SPEED	: 12.5 meters/sec Max.
BRAKE	: Caliper type pneumatic disc brake
ELECTRICAL MOTOR	: 15 HP, 1440 RPM
DRIVE	: AC Inverter
KILLING ROLLER	: 7+7 Horizontal & Vertical

MIG WIRE PLANT MACHINE

PART-I

1. PAY OFF STAND
2. PRE BLOCK
3. WET WIRE DRAWING MACHINE
4. COPPER COATING UNIT
5. BB BLOCK
6. WINDER

PART-II

1. UNWINDER
2. DANCER
3. SPOOLER

PART-III

1. BUTT WELDING MACHINE WITH GRINDER

ADDRESS

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