



PRE BLOCK



The double deck block provided with vertical drum. It is made harden on wire drawing area to provide long life to the drum. It is also provided with internally water cooled arrangement. The Die box having facility to set in three planes that can ensure the perfect alignment and direct die cooling arrangement.

MIG WIRE PLANT MACHINE

PART-I

1. PAY OFF STAND
2. PRE BLOCK
3. WET WIRE DRAWING MACHINE
4. COPPER COATING UNIT
5. BB BLOCK
6. WINDER

PART-II

1. UNWINDER
2. DANCER
3. SPOOLER

PART-III

1. BUTT WELDING MACHINE WITH GRINDER

MODEL	Overhead Take off
TABLE SIZE	1000 mm * 800 mm
MATERIAL TO BE DRAWN	Mig wire
MAX. INLET SIZE	2.20mm to 2.40 mm for 1.2 mm 1.80 mm to 2.00 mm for 0.8 mm
NO. OF DIES	1
DRUM SIZE	420mm
GEAR	Worm Reduction Gear, Ratio 7.5:1
ELECTRICAL MOTOR	15 HP AC, 1440 RPM
DRIVE	AC Inverter
DIE BOX	Direct water cooled
DIE CASE SIZE	Dia.43 *

ADDRESS

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