



WET WIRE DRAWING MACHINE



MIG WIRE PLANT MACHINE

PART-I

1. PAY OFF STAND
2. PRE BLOCK
3. WET WIRE DRAWING MACHINE
4. COPPER COATING UNIT
5. BB BLOCK
6. WINDER

PART-II

1. UNWINDER
2. DANCER
3. SPOOLER

PART-III

1. BUTT WELDING MACHINE WITH GRINDER

The wet wire drawing machine is made of steel fabrication structure that can withstand heavy load at high speed. It consists of 10 dies that completely immersed in the lubricant. The lubricant circulations through heavy duty pump continuously 200lits/min.

The shaft bearing is provided with oil seal and made such arrangement to prevent lubricant contamination. The shafts and Bearing area precisely machined on high tech machinery. Accurate & high efficiently power transmission through timing belts that improves machine efficiency.

MACHINE	Slip type heavy duty wet wire drawing machine
INLET SIZE	2.2 mm max.
FINISHED SIZE	0.8 mm to 1.6mm
DRAWING SPEED	12.5 meters/sec max.
AREA REDUCTION	14-15.5% max.
BUILT IN AREA REDUCTION	13.50%
NO.OF DIES	10
DIE COOLING	Completely immerse in Lubricant
NO. OF SHAFT	5
CAPSTAN	C50 Forged 55-60 HRC (Optional -TC Rings)
ELECTRICAL MOTOR	60 HP AC motor, 1440 RPM.
DRIVE	AC Inverter
POWER TRANSMISSION	Timing Belts
LUBRICANT CIRCULATION	200 Liters/Min., 2HP Vertical Pump.

ADDRESS

DECCAN DYNAMICS, No: 21, Deccan Estate,
Civil Aerodrome Post, Coimbatore-641014,
Tamilnadu,India.

CONTACT US

Moblle 1 :- +91-9443326696, Mobile 2 :- +91-8056977477
Landline 1 :- +91-422-2627288, Landline 2 :- +91-422-2628168
E-mail :- deccandynamics@yahoo.com